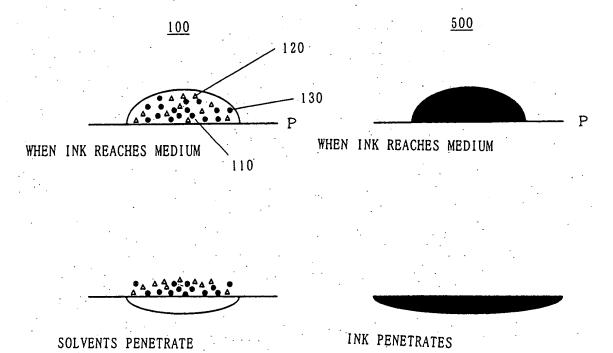


FIG. 1



FILM SHAPING

FIG. 2

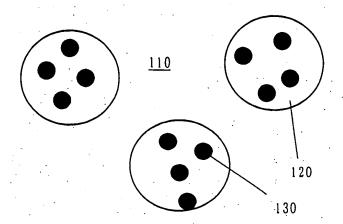


FIG. 3

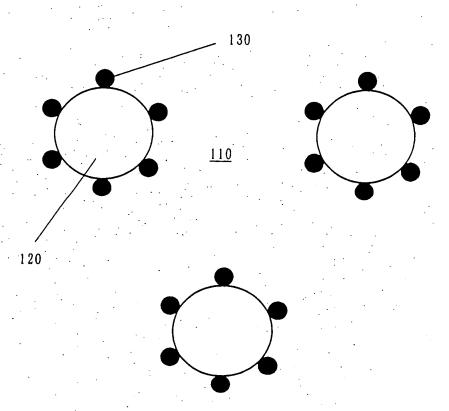


FIG. 4

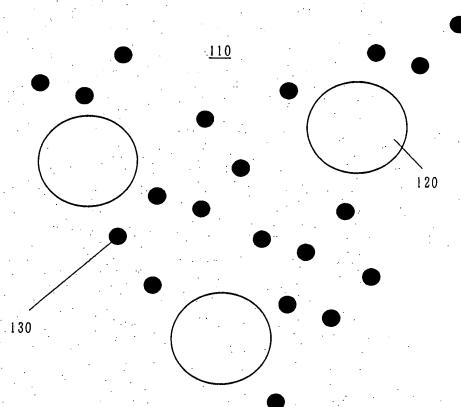


FIG. 5